

**EXACT ENGLISH LANGUAGE  
TRANSLATION OF THE PCT  
APPLICATION AS  
ORIGINALLY FILED  
WITH ABSTRACT**

**POLYMER COMPOSITION WITH ELASTOMERIC PROPERTIES AT WIDE  
TEMPERATURE RANGES AND PROCESS FOR THE PREPARATION  
THEREOF**

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**FIELD OF THE INVENTION**

The present invention relates to the techniques used in obtaining polymer compositions and, more particularly, it relates to a copolymer composition having elastomeric properties at wide temperature ranges.

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**BACKGROUND OF THE INVENTION**

There is a vast amount of polymer composition applications wherein the elements or objects therefrom require having elastomeric properties, 15 that is, to exhibit extensibility and flexibility properties allowing them to recover their shape after being considerably extended.

Due to the above, a great variety of materials having elastomeric properties have been developed over time, with styrene-butadiene copolymers being among the most renowned and widely used ones:

20 Although it is possible to find in the state of the art a great variety of elastomeric polymer compositions having various mechanical or physical properties such as hardness, tensile strength, or modulus of elasticity, among others, the compositions known so far lose their elastomeric properties with temperature, which limits the optimal performance thereof when they are to be 25 used in high-temperature applications.

With the development of more effective polymerization catalysts, such as the one depicted in the patent application MX 9801717, it has been possible to control the structure of polymers, allowing thus to obtain regularity in chains. Thus, in the case of styrene elastomers, syndiotactic polystyrene has 30 been used in order to achieve beneficial results for the properties of the polymer compositions therefrom.

For instance, US Patent 5,260,394 depicts a syndiotactic polystyrene copolymer with inserts of olefin and/or dienic monomers exhibiting proper chemical and thermal resistance properties, in addition to allowing an 35 appropriate processing and good compatibility with other compositions. The

copolymers depicted therein aim to have materials with good processing by injection molding due to their low glass transition temperature.

Likewise, US Patent 5,352,727 depicts a syndiotactic polystyrene composition modified with rubber aiming to provide such composition with better processing properties when it is reprocessed after being used once, keeping its mechanical and heat decomposition resistance properties after being reprocessed.

Generally, other documents such as US Patents 6,046,275; US 6,191,197; US 5,352,727; US 5,260,394; US 5,543,462; and US 5,777,028 use various mixtures of syndiotactic polystyrene with other polymers or copolymers allowing to modify the mechanical and processing properties of such a polymer compositions.

However, none of these documents introduce a composition having elastomeric properties at wide temperature ranges since, due to the nature of the compatibilizing agents normally used to obtain compositions in stereoregular polymers, such compositions cannot be used at low temperatures and therefore the use of this kind of materials continues to be limited to temperatures over -4 °F.

According to the above, we have pretended to overcome the disadvantages of known elastomeric compositions by obtaining a polymer composition not also having elastomeric properties at wide temperature ranges, but which can be used at high temperatures and keeps its impact strength, chemical, mechanical, and wear resistance properties under high temperatures, in addition to keep its elastomeric properties at temperatures under -4 °F.

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### OBJECTS OF THE INVENTION

Considering the limitations of the compositions depicted in the previous art, it is an object of the present invention to provide a polymer composition having elastomeric properties at wide temperature ranges, which is homogeneous and compatible, such composition resulting from stereoregular polymers and not requiring the use of additional compatibilizing agents.

It is another object of the present invention to provide a polymer composition having elastomeric properties at wide temperature ranges which keeps its chemical, mechanical, and wear resistance properties, as well as its processing and impact strength properties.

Yet another object of the present invention is to provide a polymer composition having elastomeric properties at wide temperature ranges which is compatible with other polymer materials when being mixed with them.

Yet another object of the present invention is to provide a polymer 5 composition having elastomeric properties at wide temperature ranges which may be properly processed as a film, by thermoforming, injection, or extrusion.

#### BRIEF DESCRIPTION OF THE FIGURES

10 Novel aspects considered to be characteristic of the present invention will be established with detail in the appended claims. However, the operation, as well as other objects and advantages thereof, will be better understood in the light of the following detailed description of a specific embodiment thereof, considered according to the appended figure, wherein:

15 Figure 1 is a graph of the modulus of elasticity (G') of some embodiments of the polymer composition of the present invention which are illustrated in the example.

#### DETAILED DESCRIPTION OF THE INVENTION

20 It has been found that a combination of dienic vinyl aromatic polymers having an orderly structure may result in a polymer composition having elastomeric properties at a temperature range from -121 °F (188.15 K) to 572 °F (573.15 K).

25 More specifically, the polymer composition of the present invention allowing to achieve elastomeric behavior at wide temperature ranges comprises from 15 to 85% by weight of a copolymer having at least a block from 10 to 5000 structural sequences, which are mainly syndiotactic in nature, of monomer units resulting from at least one substituted or unsubstituted vinyl aromatic monomer, 30 and at least one block formed from 10 to 4000 monomer units resulting from at least one dienic monomer having mainly a 1,4-cis structure; from 15 to 85% by weight of a polymer resulting from dienic monomers, having a molecular weight from 1000 to 600000, the contents of 1,4-cis-type monomer units being of at least 90%; and up to 70% of a polymer resulting from substituted or unsubstituted vinyl

aromatic monomers, having a molecular weight from 1000 to 500000 and a degree of syndiotacticity in terms of syndiotactic pentads of at least 95%.

In a preferred embodiment of the present invention, vinyl aromatic monomers are selected from styrene and substituted styrene, the substituents 5 being preferably selected from the alkyl, halide, alkoxy, and amine groups. In a specific embodiment, vinyl aromatic monomers are selected from styrene, 4-methyl-styrene, 4-ter-butyl styrene, 4-methoxy styrene, 4-trimethylsiloxy styrene, 4-bromo styrene, and 4-(N-N'-dimethyl amine) styrene.

Regarding the dienic monomer, in the preferred embodiment of the 10 present invention, the dienic monomer is selected from buta-1,3-diene and 2-methyl buta-1,3-diene.

In an additional embodiment of the polymer composition of the present invention, the fraction formed by the monomer units resulting from the dienic monomer may be partially or fully hydrogenated, that is, monomer units – 15  $\text{CH}_2\text{-CH=CH-CH}_2\text{-}$  may be partially or fully converted into the monomer units –  $\text{CH}_2\text{-CH}_2\text{-CH}_2\text{-CH}_2\text{-}$ , whereas the monomer units  $-\text{CH}_2\text{-C(CH=CH}_2\text{)H-}$  may be partially or fully converted into the monomer units  $-\text{CH}_2\text{-C(CH}_2\text{-CH}_3\text{)H-}$ , 95% of the monomer units resulting from the dienic monomer being preferably hydrogenated.

In an additional embodiment of the present invention, the polymer 20 composition contains from 0.01 to 4% by weight of at least one organic or inorganic additive depending on the final destination of the composition and, more preferably, less than 3.7%.

Preferably, inorganic additives are selected from compounds containing aluminum and, more preferably, aluminum oxide, or compounds with 25 the general formula  $(-\text{Al(X)O-})_n$ , wherein X is a hydroxyl, alkoxyde, or alkyl group, which are obtained by making react the compounds having the general formula  $(-\text{Al(R)O-})_m$  with water or alcohols, wherein R is an alkyl group, n and m are natural numbers which may be residues from the catalytic system.

Likewise, it is preferred that organic additives include at least one 30 antioxidant agent, preferably selected from useful antioxidants in compositions containing styrene and butadiene and, more preferably, selected from those containing phenols, phosphates, and amines.

The polymer composition of the present invention has a first glass 35 transition temperature ( $T_g$  1) within the temperature range between -148 °F and -194 °F; a second glass transition temperature ( $T_g$  2) within the temperature range

between 203 °F and 248 °F; as well as a melting temperature  $T_m$  within the temperature range between 428 °F and 572 °F. The elastomeric behavior of the polymer composition of the present invention ranges from -121 °F up to the dienic-polymer degradation temperature. Likewise, the modulus of elasticity may vary

5 between 10 and 1000 MPa within the temperature range between -121 °F and 194 °F, and between 3 and 100 MPa within the temperature range between 248 °F and the dienic polymer temperature.

The polymer composition of the present invention may be prepared by a process comprising a first contact polymerization stage of at least one vinyl aromatic monomer which is polymerizable by a catalytic system as that comprising a pre-catalyzer consisting of one or more compounds pertaining to the class of compounds such as titanium fluorenyl trialkoxyde (IV), and an activating compound selected from aluminum compounds obtained by trialkylaluminum hydrolysis and, more preferably, a methyl aluminoxane, such as that depicted in

10 the patent application MX 9801717, in mass form or with the presence of a dissolvent selected from aromatic dissolvent and, more preferably, toluene, as well as from aliphatic dissolvents and, more preferably, 2,2,4-trimethyl pentane, or a mixture thereof, at a temperature between 32 °F and 194 °F for a period of time

15 between 1 and 30 minutes; such a contact being followed by a second polymerization stage through subsequent addition of a dienic monomer at a temperature between 32 °F and 158 °F to form an unsaturated polymer composition.

The unsaturated polymer composition is polymerized for period of time between 10 minutes and 6 hours, and it is then mixed with an alcohol selected from aliphatic alcohols in order to end the polymerization reaction. In a preferred embodiment of the present invention, the aliphatic alcohol has from 1 to

25 4 carbon atoms, with isopropanol being preferred.

Once the reaction has come to an end, the composition is finally subjected to a stage of catalytic residue removal by using a mixture of an aliphatic alcohol and a solvent with at least one substituted or unsubstituted aromatic ring.

30 In a preferred embodiment of the present invention, the aliphatic alcohol : aromatic solvent ratio is between 0.5:1 and 5:1, with a 1:1 ratio being preferred. The aliphatic alcohol from the stage of catalytic residue removal is preferably selected from alcohols having between 1 and 4 carbon atoms, preferably

35 isopropanol, with the preferred aromatic solvent being toluene.

In an additional embodiment of the present invention, it has been surprisingly found that, at the end of the dienic monomer polymerization stage or once the dienic monomer has been converted at least by 50%, the non-hydrogenated polymer composition may be subjected to a hydrogenation stage *in situ* by direct contact with hydrogen at a partial hydrogen pressure between 10 and 150 psig and a temperature between 32 °F and 194 °F and, more preferably, a partial hydrogen pressure between 20 and 100 psig and a temperature between 68 °F and 158 °F. It is yet more surprising that the hydrogenation stage of the non-hydrogenated polymer composition may be performed without the need of using additional hydrogenation catalysts, which results in materials having up to 95% of hydrogenated polybutadiene.

15 The polymer composition of the present invention will be illustrated more clearly by the following examples, which are presented only as an illustration and thus do not limit the same.

15 Polymerization processes were performed according to what is depicted below.

#### EXAMPLES 1-9

20 A glass reactor with capacity of 600 mL, provided with a stirring system, a temperature and pressure control system, and a reagent addition system, was charged with a mixture of: 30 mL toluene, 30 mL of a vinyl aromatic monomer (see Chart II) and 3 g of a dry methylaluminoxane. The reactor was heated to 122 °F and was kept at this temperature for 10 minutes. Then, a 25 solution of (C<sub>9</sub>H<sub>13</sub>)Ti(OC<sub>3</sub>H<sub>7</sub>)<sub>3</sub> in 5 mL toluene was added. The vinyl aromatic monomer / titanium compound molar ratio was of 1000, while the Al/Ti ratio was of 250. The reactor jacket begins to cool down from the addition of the starter compound. 20 seconds after the beginning of polymerization, the reactor was added 200 mL toluene which was previously cooled to 50 °F. At time t1 from the 30 beginning of the polymerization (see Chart II), 60 mL butadiene were added. The reaction was left to proceed for 2 hours. The reactive mixture was mixed with 1L isopropanol.

In order to remove the catalytic system residue, the product was extracted using the continuous extraction apparatus for 24 hours with a mixture of

toluene-isopropanol at a 1:1 ratio, except for the case of Example 8, which has a higher content of the D component, of which the catalytic residue is part.

In order to characterize the product, the resin was separated into one hexane-soluble fraction and one hexane-insoluble fraction. According to the 5 RMN analysis of  $^1\text{H}$  and  $^{13}\text{C}$ , the hexane-soluble fraction consists of polybutadiene having from 91 to 95% of 1,4-cis monomer units, with the rest being 1,2 monomer units. According to the RMN results for  $^1\text{H}$ , as well as RMN for  $^{13}\text{C}$  and GPC, the hexane-insoluble fraction consists either of syndiotactic vinyl aromatic polymer block copolymer and highly 1,4-cis polybutadiene, or a mixture of syndiotactic 10 vinyl aromatic polymer, syndiotactic vinyl aromatic polymer block copolymer, and highly 1,4-cis polybutadiene.

The characteristics of every polymer composition obtained are shown in Table II, which uses the same abbreviations as those in Table I.

**TABLE I**

5	A	It generally refers to the properties of the (syndiotactic vinyl aromatic)-(1,4-cis-dienic) copolymer
10	B	It generally refers to the 1,4-cis dienic polymer properties
10	C	It generally refers to the syndiotactic vinyl aromatic polymer properties
10	D	Organic and inorganic additives
10	V	Vinyl aromatic monomer
10	St	Styrene
15	4MeSt	4-methyl styrene
15	4BrSt	4-bromo styrene
15	MeOSt	4-methoxy styrene
15	4NSt	4-dimethylamine styrene
15	t1	Polymerization time for vinyl aromatic monomer, minutes
15	M <sub>w</sub> A	Molecular weight of A by weight
15	cA, %	Contents of 1,4-cis monomer units in A dienic blocks
15	vA, %	Contents by weight of A vinyl aromatic blocks
15	PA, %	Contents of copolymer A in the composition by weight
20	M <sub>p</sub> B	Peak molecular weight of B
20	cB, %	Contents of 1,4-cis monomer units
20	PB, %	Contents of B in the composition by weight
20	M <sub>w</sub> C	Molecular weight of C by weight
20	PC, %	Contents of C in the composition by weight
20	PD, %	Contents of D in the composition by weight
20	Pv, %	Total contents of the vinyl aromatic portion in the composition by weight
20	SY, %	Degree of syndiotacticity of the vinyl aromatic portion
20	T <sub>g</sub> 1	First glass transition temperature
20	T <sub>g</sub> 2	Second glass transition temperature
20	T <sub>m</sub>	Melting transition temperature
25	ΔG'	Variation on the modulus of elasticity within the indicated temperature ranges

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**TABLE II**

	Properties	EXAMPLE								
		1	2	3	4	5	6	7	8	9
5	V	St	St	St	St	St	St	St	4Me St	4Br St
	t1	30	25	20	15	10	5	2.5	20	20
	Component (A)									
	M <sub>w</sub> A, x 10E-3	245	267	201	202	176	207	96	295	304
	cA, %	92	93	93	93	92	93	91	95	93
10	VA, %	96	84	53.2	95.5	72.7	82.2	58.9	60.4	40.2
	PA, %	30.2	33.2	36.8	22.6	19.3	19.5	17.5	46.5	15.3
	Component (B)									
	M <sub>p</sub> B, x10E-3	246	231	256	385	485	450	284	233	297
	cB, %	92.5	92.6	94.3	91.0	93	91	92.2	95	91.8
15	PB, %	66.2	64.8	55.0	76.5	78.9	80.0	79.5	39.4	67.6
	Component (C)									
	M <sub>w</sub> C, x10E-3	-	-	25.6	-	-	-	-	50.7	62.3
	PC, %	0	0	7.1	0	0	0	0	10.3	14.6
20	Component (D)									
	PD, %	3.6	2	1.1	0.9	1.8	0.5	3	3.8	2.5
	Properties									
	P <sub>v</sub> , %	29.0	27.9	26.7	22.0	15.6	16.0	10.3	38.4	20.8
	SY, %	99.9	99.9	99.9	99.9	99.9	99.9	99.9	98	96.6
25	T <sub>g</sub> <sub>1</sub> , °F	-143.5	-143.5	-144.5	-140.9	-142.6	-143.3	-145.3	-147.2	-133.9
	T <sub>g</sub> <sub>2</sub> , °F	234	243.1	222	246.2	230	233	225	204	247.6
	T <sub>m</sub> , °F	509	515	504.3	516.2	512	508	508.1	519.2	564.8
	ΔG', Mpa									
	From -76°F to 194 °F	-	-	-	208.4 -59	194- 140	194- 95	86-68	-	-
	From 248 °F to 482 °F	-	-	-	39.2- 37.4	77-59	44.6- 39.2	44.6- 42.8	-	-

EXAMPLES 10-18

A glass reactor with capacity of 600 mL, provided with a stirring system, a temperature and pressure control system, and a reagent addition system, was charged with a composed mixture of: 30 mL 2,2,4-trimethylpentane, 5 30 mL of a vinyl aromatic monomer (see Table III), and 3 g of a dry methylaluminoxane. The reactor was heated to 122 °F and was kept at this 10 temperature for 10 minutes. Then, a solution of  $(C_9H_{13})Ti(OC_3H_7)_3$  in 5 mL 2,2,4-trimethylpentane was added. The vinyl aromatic monomer / titanium compound 15 molar ratio was of 1000, while the Al/Ti ratio was of 250. The reactor jacket begins to cool down from the addition of the starter compound. 20 seconds after the beginning of polymerization, the reactor was added 200 ml 2,2,4-trimethylpentane balanced to 68 °F. At time t1 from the beginning of the polymerization (see Table III), 60 mL butadiene was added. The reaction was left to proceed for 2 hours. The 15 reactive mixture was mixed with 1L isopropanol.

In order to remove the catalytic system residue, the product was extracted using the continuous extraction apparatus for 24 hours with a mixture of toluene-isopropanol at a 1:1 ratio, except for the case of Example 10, which has a higher content of the D component, of which the catalytic residue is part.

20 In order to characterize the product, the resin was separated into one hexane-soluble fraction and one hexane-insoluble fraction.

According to the RMN analysis of  $^1H$  and  $^{13}C$ , the hexane-soluble fraction consists of polybutadiene having from 88 to 93% of 1,4-cis monomer units, with the rest being 1,2 monomer units.

25 According to the RMN results for  $^1H$ , as well as RMN for  $^{13}C$  and GPC, the hexane-insoluble fraction consists of a mixture of syndiotactic vinyl aromatic polymer, the syndiotactic vinyl aromatic polymer block copolymer, and highly 1,4-cis polybutadiene.

The characteristics of every polymer composition obtained are 30 shown in Table III, which uses the same abbreviations as those in Table I.

TABLE III

Properties		EXAMPLE								
		10	11	12	13	14	15	16	17	18
5	V	St	St	St	St	St	St	St	St/ MeOSt = 9/1	St/ 4NSt = 9/1
	t1	30	25	20	15	10	5	2.5	15	5
10	Component (A)									
	M <sub>w</sub> A, x 10E-3	248	201	220	195	151	175	499	193	333
	cA, %	87.0	89.7	89.9	90.1	89.5	87.6	88.7	85	90.2
15	vA, %	76	71	58.5	59	53.5	43.5	40.5	10.5	21.5
	PA, %	9.5	22.5	29.5	47.5	53.0	66.5	71.5	16.5	25.5
	Component (B)									
	M <sub>p</sub> B, x10E-3	105	133	185	154	156	265	200	123	99
	cB, %	88.7	90.6	91	89.2	90.3	89	88.1	93	91.8
20	PB, %	16.3	16.8	18.8	17.5	15.0	15.7	15.0	29.0	27.2
	Component (C)									
	M <sub>w</sub> C, x10E-3	531	507	780	465	470	403	354	267	609
	PC, %	70.2	57.2	51.1	32.0	31.0	14.2	10.5	51.1	44.8
25	Component (D)									
	PD, %	4.0	3.5	2.8	3.0	1.0	3.6	3.0	3.4	2.5
	Properties									
	Pv, %	77.4	73.2	68.4	60.0	59.3	43.1	39.5	52.8	50.3
	SY, %	99.9	99.9	99.9	99.9	99.9	99.9	99.9	98.2	97.1
	T <sub>g</sub> <sub>1</sub> , °F	-131.8	-134.5	-130.5	-130.9	-131.9	-134.3	-130.1	-136.6	-133.9
	T <sub>g</sub> <sub>2</sub> , °F	239	241.1	242.6	235.7	239.9	238.1	248	200.3	249
	T <sub>m</sub> , °F	530	532.4	528.8	536	539.6	525.2	516.2	491	554
	ΔG', Mpa									
	From -76 °F to 194 °F	-	-	-	-	-	-	1832-1292	212-104	-
	From 240 °F to 482 °F	-	-	-	-	-	-	400-300	104-212	-

30 Figure 1 compares the viscoelastic behavior of the polymer compositions of the present invention with that of a conventional SBR elastomer. It is clearly seen that the modulus of elasticity (G') of the polymer composition of the present invention is maintained within the temperature range from -121 °F to 536 °F, a range in which the material of the present invention does not flow.

Conversely, a conventional elastomer loses its viscoelastic properties before the polystyrene-stage  $T_g$  takes place, at about 158 °F.

### EXAMPLES 19-23

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The process was the same as for Example 5. After 120 minutes of butadiene polymerization, the reactor was filled up with hydrogen at the partial pressure indicated in Table V and it was kept at such a pressure, as well as at the temperature shown in Table V for 24 hours. The reactive mixture was mixed with 10 1L isopropanol.

In order to remove the catalytic system residue, the product was extracted using the continuous extraction apparatus for 24 hours with a mixture of toluene-isopropanol at a 1:1 ratio.

In order to characterize the product, the resin was separated into 15 one hexane-soluble fraction, one hot heptane-soluble fraction, and one fraction that was insoluble in such dissolvents.

According to the RMN analysis of  $^1H$  and  $^{13}C$ , the hexane-soluble fraction consists of highly 1,4-cis polybutadiene.

According to the RMN analysis of  $^1H$  and  $^{13}C$ , the hot heptane-soluble fraction consists of hydrogenated polybutadiene.

According to the RMN results for  $^1H$ , as well as RMN for  $^{13}C$  and GPC, the fraction that was insoluble in both dissolvents consists of the syndiotactic polystyrene block copolymer and highly 1,4-cis hydrogenated polybutadiene.

25 The characteristics of every polymer composition obtained are shown in Table V, which uses the same abbreviations as those in Table IV.

### EXAMPLES 24-27

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The process was the same as for Example 14. After 120 minutes of butadiene polymerization, the reactor was filled up with hydrogen at the partial pressure indicated in Table V and it was kept at such a pressure, as well as at the temperature shown in Table V for 24 hours. The reactive mixture was mixed with 1L isopropanol.

In order to remove the catalytic system residue, the product was extracted using the continuous extraction apparatus for 24 hours with a mixture of toluene-isopropanol at a 1:1 ratio.

5 In order to characterize the product, the resin was separated into one hexane-soluble fraction, one hot heptane-soluble fraction, and one fraction that was insoluble in such dissolvents.

According to the RMN analysis of  $^1\text{H}$  and  $^{13}\text{C}$ , the hexane-soluble fraction consists of highly 1,4-cis polybutadiene.

10 According to the RMN analysis of  $^1\text{H}$  and  $^{13}\text{C}$ , the hot heptane-soluble fraction consists of hydrogenated polybutadiene.

According to the RMN results for  $^1\text{H}$ , as well as RMN for  $^{13}\text{C}$  and GPC, the fraction that was insoluble in both dissolvents consists of a mixture of syndiotactic polystyrene, syndiotactic polystyrene block copolymer, and highly 1,4-cis hydrogenated polybutadiene.

15 The characteristics of every polymer composition obtained are shown in Table V, which uses the same abbreviations as those in Table IV.

TABLE IV

20	A	It generally refers to the properties of the (syndiotactic vinyl aromatic)-(1,4-cis-dienic hydrogenated) copolymer
	B	It generally refers to the 1,4-cis dienic polymer properties
	BH	It generally refers to the 1,4-cis dienic hydrogenated polymer
	C	It generally refers to the syndiotactic vinyl aromatic polymer properties
	D	Organic and inorganic additives
	P	Hydrogen pressure in psig
	T, $^{\circ}\text{C}$	Hydrogenation temperature
25	$M_w\text{A}$	Molecular weight of A by weight
	hA, %	Fraction of hydrogenated monomer units in A dienic blocks
	PA, %	Contents of copolymer A in the composition by weight
	$M_p\text{B}$	Peak molecular weight of B
	PB, %	Contents of B in the composition by weight
	$M_w\text{BH}$	Molecular weight of BH by weight
	hBH, %	Fraction of hydrogenated monomer units
	PBH, %	Contents of BH in the composition by weight
30	$M_w\text{C}$	Molecular weight of C by weight
	PC, %	Contents of C in the composition by weight
	PD, %	Contents of D in the composition by weight
	$T_g$ , 1	First glass transition temperature
	$T_g$ , 2	Second glass transition temperature
	$T_m$	Melting transition temperature
35	$\Delta G'$	Variation on the modulus of elasticity within the indicated temperature ranges

TABLE V

	Properties	EXAMPLE								
		19	20	21	22	23	24	25	26	27
5	P, psig	10	20	60	80	80	40	60	80	80
	T, °F	68	158	122	122	158	104	122	122	158
	Component (A)									
	M <sub>w</sub> A, x 10E-3	185	171	182	190	188	150	135	172	170
	hA, %	0	27	68	86	95	5	44	71	89
	PA, %	27	21	23	27	26	14	14	15	12
10	Component (B)									
	M <sub>p</sub> B, x10E-3	263	151	128	101	360	133	105	71	287
	PB, %	60	61	39	14	2	50	38	21	5
	Component (BH)									
	M <sub>w</sub> BH, x10E-3	15	65;4	122;3	120;3	99;1.5	3	131;2.5	125;2	102;1.5
15	hBH, %	55	62	85	93	98	75	83	95	99
	PBH, %	10	16	36	57	70	26	39	54	75
	Component (C)									
	M <sub>w</sub> C, x10E-3	-	-	-	-	-	465	482	290	472
	PC, %	0	0	0	0	0	9	8	9	7
20	Component (D)									
	PD, %	2	2	2	2	2	1	1	1	1
	Properties									
	ΔG', Mpa									
	From -76 °F to 194 °F	-	176-95	-	-	-	44.6-33.4	-	-	-
25	From 284 °F to 482 °F	-	64.4-60.8	-	-	-	33.2-33.8	-	-	-

According to what has been depicted above, it may be seen that the polymer composition with elastomeric properties at wide temperature ranges of the present invention has been designed to comply with the requirements as of 30 elastomeric properties that are needed for applications at a temperature range from -112 °F to 536 °F, and it will be apparent for the one skilled in the art that the embodiments of the polymer composition depicted before and illustrated in the preceding examples, are only illustrative in purpose and do not limit the present invention, since may changes in details are possible without departing from the 35 scope of the invention.

Although one specific embodiment of the invention has been illustrated and depicted, it must be emphasized that many modifications to the same are possible, such as the use of several additives, substituents of vinyl aromatic monomer, or various conjugated dienic monomers. Thus, the present 5 invention shall not be construed to be restricted except for the requirements of the previous art and according to the appended claims and their interpretation according to the present detailed description.